



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2530
Job Sheet 175407



Part No: D2530

Job Qty: 10 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP Rev:E Removed Purchasing 05-11-07 JLM IPP Rev:F 11.01.07 chg qc 5 to 6 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/24/18	0.00	0.00	Start Up Large Fab-7		DYC 18/04/11
100	Large Fab	10 pcs		4/24/18	0.12	1.94	Large Fab 8		DYC 18/04/11
110	QC	10 pcs		4/24/18	0.00	0.00	QC5		EC
120	Large Fab	10 pcs		4/24/18	0.00	4.00	Large Fab 1		DYC 18/04/11
130	QC	10 pcs		4/24/18	0.00	0.00	QC9		15 10-04-12
140	QC	10 pcs		4/24/18	0.00	0.00	QC5		PD 10-04-12
150	Powdercoat	10 pcs		4/25/18	0.00	0.38	Powdercoat4		BEBAS-04-12
160	QC	10 pcs		4/25/18	0.00	0.00	QC3		11 APR 12 2018
170	Packaging	10 pcs		4/25/18	0.00	0.00	Packaging3	37 379	11 APR 12 2018
180	QC21-SA	10 Ea		4/25/18	0.00	0.00	QC21		21 APR 12 2018

Part Op 100 - 1-Cut to length as per Dwg D2530

Descriptions: 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding Jig DT8301

M158700 150 - START TIME: 1:40 FINISH TIME: 2:10

320°

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	29.1450 ft (2.9145 ea)	90-Start up Operation	
D2534	Lock Plate	20 Ea (2 ea)	120-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	29	98	0
120-Large Fab	D2534	20	62	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 10:22 AM Dart.Gagnon.Michelle.

DART
AEROSPACE

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Container No: S059972



Part: D2530

Job No: 175407

Serial No/Batch: S059972

Revision:

Inspector:

Date: 04/11/18